

Role of design complexity in technology improvement

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We study a simple model for the evolution of the cost (or more generally the performance) of a technology or production process. The technology can be decomposed into n components, each of which interacts with a cluster of $d - 1$ other components. Innovation occurs through a series of trial-and-error events, each of which consists of randomly changing the cost of each component in a cluster, and accepting the changes only if the total cost of the cluster is lowered. We show that the relationship between the cost of the whole technology and the number of innovation attempts is asymptotically a power law, matching the functional form often observed for empirical data. The exponent α of the power law depends on the intrinsic difficulty of finding better components, and on what we term the design complexity: the more complex the design, the slower the rate of improvement. Letting d as defined above be the connectivity, in the special case in which the connectivity is constant, the design complexity is simply the connectivity. When the connectivity varies, bottlenecks can arise in which a few components limit progress. In this case the design complexity depends on the details of the design. The number of bottlenecks also determines whether progress is steady, or whether there are periods of stasis punctuated by occasional large changes. Our model connects the engineering properties of a design to historical studies of technology improvement.

design structure matrix | experience curve | learning curve | performance curve

The relation between a technology's cost c and the cumulative amount produced y is often empirically observed to be a power law of the form

$$c(y) \propto y^{-\alpha}, \quad [1]$$

where the exponent α characterizes the rate of improvement. This rate is commonly termed the progress ratio $2^{-\alpha}$, which is the factor by which costs decrease with each doubling of cumulative production. A typical reported value (1) is 0.8 (corresponding to $\alpha \approx .32$), which implies that the cost of the 200th item is 80% that of the 100th item. Power laws have been observed (or at least assumed to hold), for a wide variety of technologies (1–3), although other functional forms have also been suggested and in some cases provide plausible fits to the data*. We give examples of historical performance curves for several different technologies in Fig. 1.

The relationship between cost and cumulative production goes under several different names, including the “experience curve,” the “learning curve,” or the “progress function.” The terms are used interchangeably by some, whereas others assign distinct meanings (1, 4). We use the general term performance curve to denote a plot of any performance measure (such as cost) against any experience measure (such as cumulative production), regardless of the context. Performance curve studies first appeared in the 19th century (5, 6), but their application to manufacturing and technology originates from the 1936 study by Wright on aircraft production costs (7). The large literature on this subject spans engineering (8), economics (4, 9), management science (1), organizational learning (16), and public policy (17). Performance

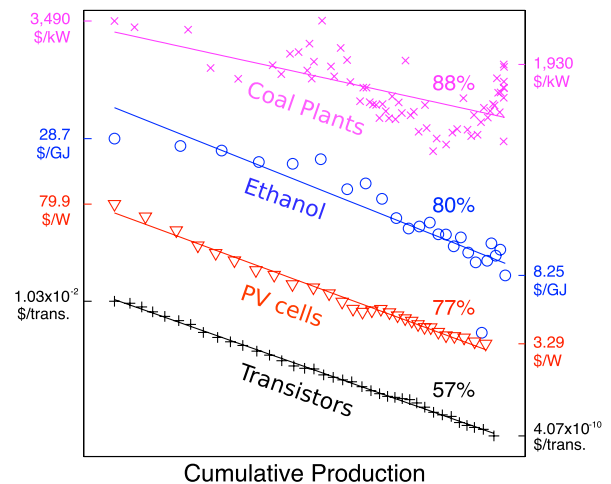


Fig. 1. Four empirical performance curves. Each curve was rescaled and shifted to aid comparison with a power law. The x - and y -coordinates of each series i were transformed via $\log x \rightarrow a_i + b_i \log x$, $\log y \rightarrow c_i + d_i \log y$. The constants a_i , b_i , c_i , and d_i were chosen to yield series with approximately the same slope and range, and are given in *SI Text*. Tick marks and labels on the left vertical axis show the first price (in real 2000 dollars) of the corresponding time series, and those of the right vertical axis show the last price. Lines are least-squares fits to a power law. Percentages are the progress ratios of the fitted power laws. Source: coal plants (10), ethanol (11), photovoltaic cells (12, 13, 14), transistors (15).

curves have been constructed for individuals, production processes, firms, and industries (1).

The power law assumption has been used by firm managers (18) and government policy makers (17) to forecast how costs will drop with cumulative production. However, the potential for exploiting performance curves has so far not been fully realized, in part because there is no good theory explaining the observed empirical relationships. Why do performance curves tend to look like power laws, as opposed to some other functional form? What factors determine the exponent α , which governs the long-term rate of improvement? Why are some performance curves steady and others erratic? By suggesting answers to these questions, the theory we develop here can potentially be used to guide investment policy for technological change.

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*Koh and Magee (35, 36) claim an exponential function of time (Moore's law) predicts the performance of several different technologies. Goddard (34) claims costs follow a power law in production rate rather than cumulative production. Multivariate forms involving combinations of production rate, cumulative production, or time have been examined by Sinclair et al. (38) and Nordhaus (37).

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1. Pick i and improve cluster \mathcal{A}_i .
2. Pick component j in the inset of i and improve cluster \mathcal{A}_j .

From Eq. 7, if component i has a large out-degree d_i , it is relatively unlikely to be improved by process 1. Nonetheless, if j has low out-degree, then i will improve more rapidly via process 2. Let d_j^i be the out-degree of component j , which is in the inset of i . Then the overall improvement rate of component i is determined by $d_i^{\min} = \min_j \{d_j^i\}$; i.e., it is driven by the out-degree of the component j in its inset whose associated cluster \mathcal{A}_j is most likely to improve. In *SI Text*, we demonstrate numerically that asymptotically $E[c_i] \sim t^{-1/d_i^{\min}}$. As t becomes large, the difference in component costs can become quite dramatic, with the components with the largest values of d_i^{\min} dominating. The overall improvement rate for the whole technology is then determined by the slowest-improving components, governed by the design complexity

$$d^* = \max_i \{d_i^{\min}\}. \quad [8]$$

We call any component with $d_i^{\min} = d^*$ a bottleneck. When t is large one can neglect all but the bottleneck components, and as we show in *SI Text*, the average total cost scales as $E[k] \sim t^{-1/d^*}$. Note that in the case of constant out-degree d Eq. 8 reduces to $d^* = d$.

To test this hypothesis we randomly generated 90 different DSMs with values of d^* ranging from 1 to 9 and $\gamma = 1$, simulated the model 300 times for each DSM, measured the corresponding average rate of improvement, and compared with that predicted from the theory. We find good agreement in every case, as demonstrated in *SI Text*.

Fluctuations

The analysis we have given provides insight not only about the mean behavior, but also about fluctuations about the mean. These can be substantial, and depend on the properties of the DSM. In Fig. 5 we plot two individual trajectories of cost vs. time for each of three different DSMs. The trajectories fluctuate in every case, but the amplitude of fluctuations is highly variable. In Fig. 5 *Left* the amplitude of the fluctuations remains relatively small and is roughly constant in time when plotted on double logarithmic scale (indicating that the amplitude of the fluctuations is always proportional to the mean). For Fig. 5 *Center* and *Right*, in contrast, the individual trajectories show a random staircase behavior, and the amplitude of the fluctuations continues to grow for a longer time.

This behavior can be explained in terms of the improvement rates d_i^{\min} for each component. The maximum value of d_i^{\min} determines the slowest-improving components. In Fig. 5 the maximum value of $d_i^{\min} = 2$. This value occurs for four components. After a long time these four components dominate the overall cost. However, because they have the same values of d_i^{\min} their contributions remain comparable, and the total cost is averaged over all four of them, keeping the fluctuations relatively small. (See Fig. 5 *Lower*.)

In contrast, in Fig. 5 *Center* we illustrate a DSM where the slowest-improving component (number 7) has $d_7^{\min} = 4$ and the next slowest-improving component (number 6) has $d_6^{\min} = 2$. With the passage of time component 7 comes to dominate the cost. This component is slow to improve because it is rarely chosen for improvement. But in the rare cases that component 7 is chosen the improvements can be dramatic, generating large downward steps in its trajectory. The right case illustrates an intermediate situation where two components are dominant.

Another striking feature of the distribution of trajectories is the difference between the top and bottom envelopes of the plot

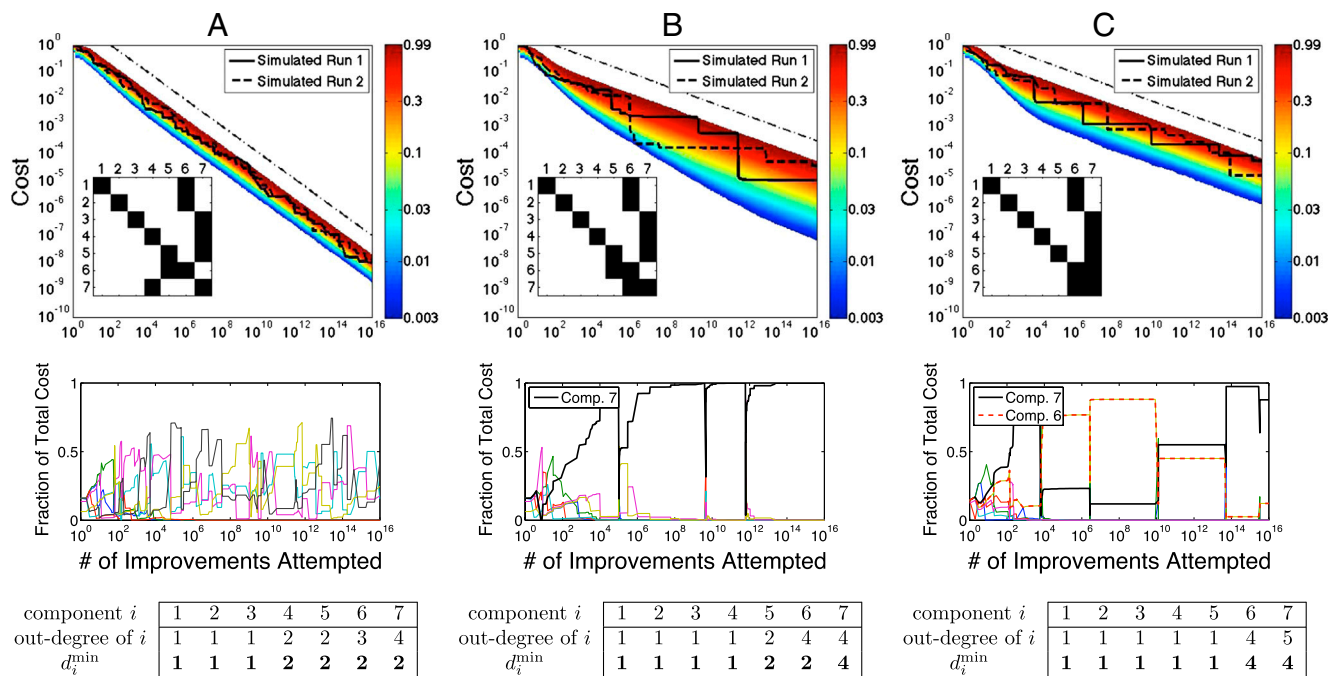


Fig. 5. Evolution of the distribution of costs. Each figure in the top row shows a simulated distribution of costs as a function of time using the DSM in the lower left corner of each plot. The upper dash-dot lines provides a reference with the predicted slope $\alpha = 1/(\gamma d^*)$, with $\gamma = 1$; from left to right the slopes are $-1/2$, $-1/4$, and $-1/4$. The data for each DSM are the result of 50,000 realizations, corresponding to different random number seeds. The distributions are color coded to correspond to constant quantiles; i.e., the fraction of costs less than a given value at a given time. The solid and dashed black curves inside the colored regions represent two sample trajectories of the total cost as a function of time. The DSMs are constructed so that in each case component 1 has the lowest out-degree and component 7 has the highest out-degree. Below each distribution we plot the fraction of the total cost contributed by each of the 7 components at any given time (corresponding to the first simulation run). The components in *B* and *C* with the biggest contribution to the cost in the limit $t \rightarrow \infty$ are highlighted. The box at the bottom gives the value of d_i^{\min} for each component of the design.

